

Amusement Ride Inspections

BSB 0600-07

Prepared by: Jeremy Smith



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Procedure approved by: Don Kinney



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BOILER SAFETY BUREAU

STANDARD OPERATING PROCEDURE MANUAL

Division/Bureau: Standards and Inspections/Boiler

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AMUSEMENT RIDE INSPECTIONS – BSB 0600-07 **R6**

1.0 PURPOSE AND SCOPE

To provide ***guidance regarding the inspection of boilers and pressure vessels falling into the jurisdiction of the Boiler Safety Bureau when this equipment is used in conjunction with amusement rides.***

2.0 PERSONNEL RESPONSIBILITIES

- 2.1 The Bureau Chief – BSB has the overall responsibility for implementation of this instruction.
- 2.2 The Assistant Bureau Chief has the oversight responsibility for this procedure as it applies to the inspection staff.
- 2.3 The Inspector Supervisors are responsible for ensuring the inspectors use this instruction, as a minimum, in their inspections.
- 2.4 BSB Inspectors are responsible for cognizance, understanding and use of this instruction.

3.0 HEALTH AND SAFETY ISSUES

The purpose of this procedure is to guide inspectors through the process of inspecting amusement ride boilers or pressure vessels, which will promote the safe operation of the object(s).

4.0 PROCEDURE

- 4.1 ***Inspections shall be performed in accordance with Chapter 13, Boiler and Pressure Vessel Administrative Rules, and any applicable Policy Notices and Standard Operating Procedures.***
- 4.2 ***A violation discovered at time of inspection may be considered an imminent danger, and the inspector shall contact the supervisor, Bureau Chief or Assistant Chief to discuss.***
- 4.3 ***The Inspector shall immediately notify NCDOL Elevator and Amusement inspection personnel of any violations discovered.***

5.0 CUSTOMER SERVICE REQUIREMENTS

- 5.1 The purpose of following this procedure is to provide the customer, be it the public, employees of the Bureau, or other state agencies, with the most efficient service, information, training, and assistance possible.
- 5.2 The inspector shall notify the Elevator and Amusement Ride Inspector of any violations.

6.0 DATA AND RECORD MANAGEMENT

- 6.1 The Inspector shall document his or her inspection, conditions noted, any violations noted, and if necessary, the MAWP as determined by his or her calculations on the inspection form.
- 6.2 ***Inspection fees shall not exceed the fees described in Chapter 13, Boiler and Pressure Vessel Administrative Rules.***
- 6.3 Fees shall be paid at the time of inspection by credit card. Instruct the owner to contact the NCDOL Financial Services Division at 919-707-7742 to make the credit card payment and reference the NC number.
- 6.4 A note shall be made in the comments section of the report indicating that the owner/user of the equipment has made a pre-payment via phone to the Financial Services Division. The Inspector shall mark the object use as “Amusement Device” in the database.
- 6.5 ***Records shall be maintained in accordance with the Functional Schedule for North Carolina State Agencies as adopted by State Archives, a Division of the North Carolina Department of Natural and Cultural Resources.***