

TWO STORIES HORSES MERRY-GO-ROUND

10,50

U.S.A. Type

MFG: BERTAZZON 3B, s.r.l.
NAME: HORSES M-G-R DBL,
10,50, USA
TYPE: NON-KIDDIE

INSTALLATION AND OPERATION INSTRUCTIONS

Description

The carousel has a circular plan with a diameter of 10,50 m (34'5").

It consists of two overlapped rotating floors. Different subjects, such as horses, spinning tubs and coaches are fixed on them. The load bearing structure is formed by a central column (pillar) in tubular steel section that is anchored into a crossing structure by means of four struts. Everything is in tubular steel. The rotating structure is composed of two floors fixed to the roof and suspended from the ground by means of tie bars in steel round pipe.

The structure of the floor consists of ties in tubular steel supporting the panels in varnished wood. The two overlapped floors are connected through two staircases having a framework in tubular steel.

The roof structure, that is anchored to the central pillar by some bearings, consists of some cantilevered brackets radially arranged that are formed by a tubular steel section placed horizontally, and by two inclined upper tie rods in steel round pipe.

The covering roof can be made up by painted fiberglass panels or by a fireproof canvas.

Some crankshafts fixed to the roof transmit a vertical motion to the horses by means of rods. These subjects are made of fiberglass and are fixed on a pedestal in varnished tubular steel bolted to the floor. The load bearing structures are covered with ornamental and decorative fiberglass panels on which lighting is fixed.

The propelling unit of the carousel is composed of a selfbraking gear motor with an oleodynamic joint by means of which the carousel starts rotating smoothly until it reaches its max.speed of 5 r.p.m. The electric motor can also be controlled by a static frequency converter through which it is possible to adjust the acceleration ramp and the rotation speed of the carousel. The brake is provided with a manual release device that permits the manual rotation of the carousel also when tension is not present (this is very useful during the setting-up procedures).

The electric system feeds the motive power duty with 220 Volts and 60 Hz, the lighting duty with 110 Volts and 60 Hz. Materials and equipment are within law specifications and installation is carried out according to C.E.I. standards (C.E.I. = Italian Electric Committee). The electric system is shielded by magnetothermal switches. Protection grounding is compulsory. The system is provided with an emergency push button: If pressed, it causes the immediate stop of the carousel.

Installation

The carousel must be set up in accordance with the following procedures and with the numeration order of the different parts in order to guarantee its good operation.

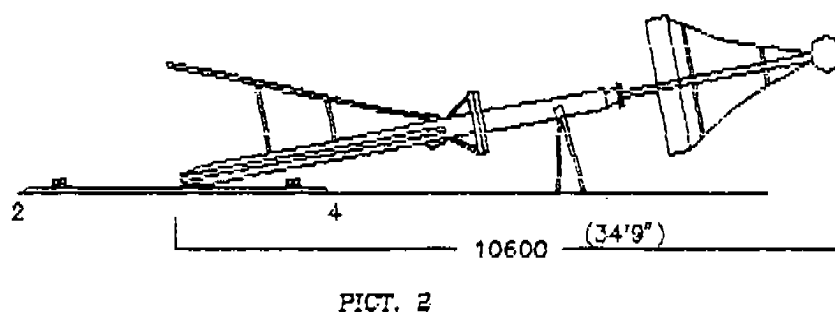
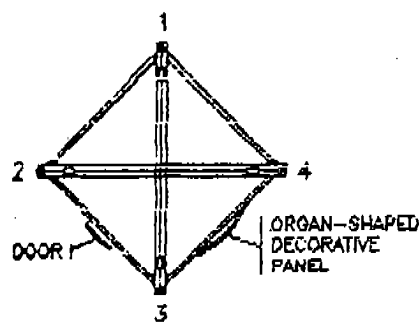
Take note that the numeration is anticlockwise and the space between two numbers refers to the lower number (i.e. the space between the long bar n° 1 and the long bar n° 2 belongs to the long bar n° 1).

First of all the central body (Crossing) must be firmly anchored into

a reinforced concrete flooring and stabilized by four steel screws class 8.8 or 8G. Be careful about the layout of the crossing structure because the setting of the organ-shaped decorative panel-located facing the main entry in space n° 3 - depends on it (pict.1).

Now the central pillar must be erected. It is important to fix the base of the pillar to the center of the crossing structure with the proper latch. The other extremity of the pillar must rest on the proper stand. Please follow the direction of the long bar n° 4 of the crossing structure.

The struts n° 1-2-3 must be erected together with the respective spacing bars (pict.2) and, if the carousel has a fiberglass cap, the last must also be erected together with its supports and lamps. Check the lighting up of all lamps.



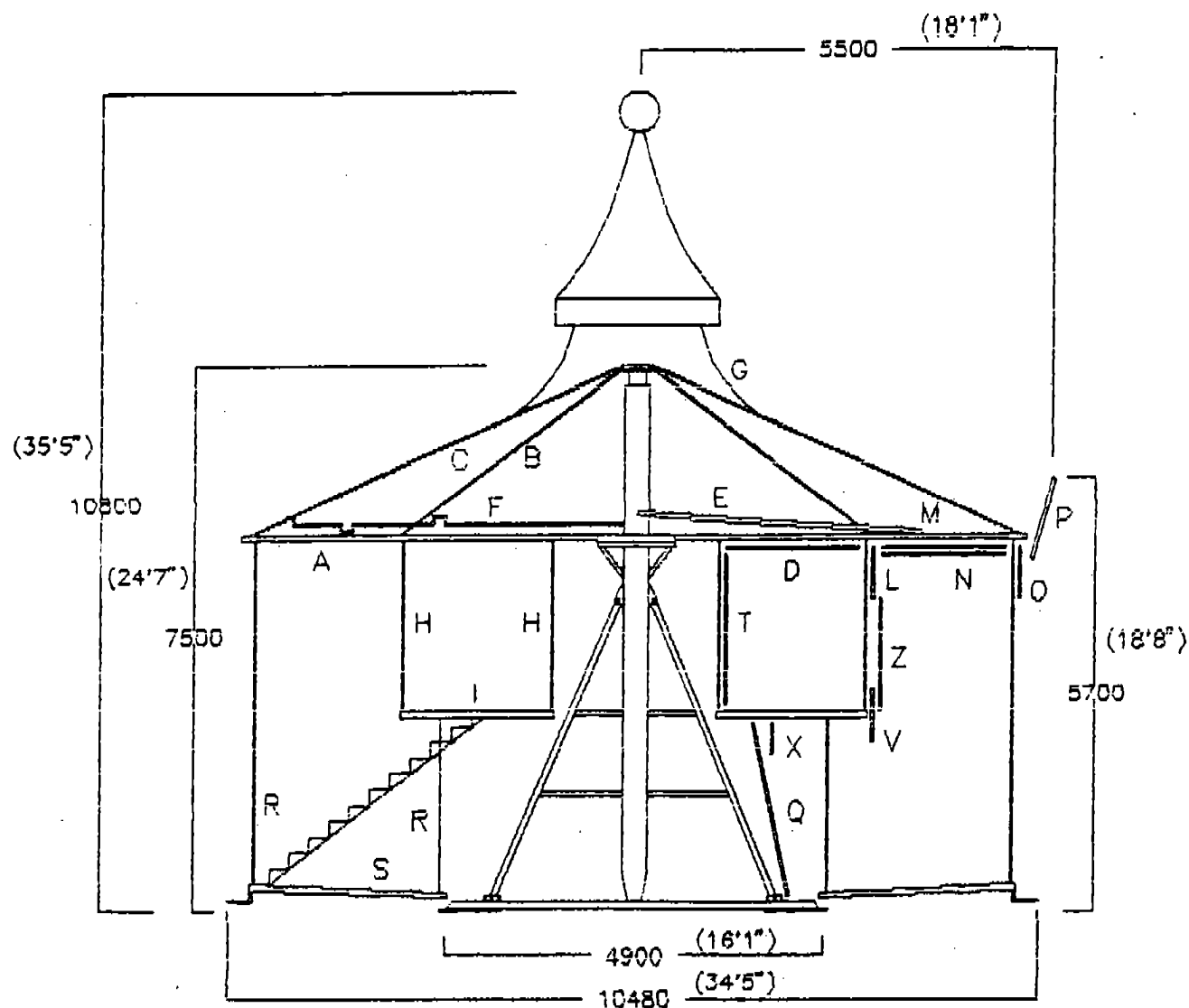
By means of a crane the pillar must be lifted up to a vertical position and the remaining strut n° 4 must be fixed to it.

The leveling of the base and the perpendicularity of the pillar must be checked. If everything is in order, the crossing structure must be fastened with the four screws.

Being the assembling of the fixed structure all around the pillar over, it is time to start with the rotating center. In order to start working on the higher section of the carousel it is necessary to put up a

scaffolding, if supplied, and to loose manually the motor's brake by turning the manual release screw.

First fix the arms (A) and the upper tie bars (first the short tie bar (B) and later the upper tie bar (C)) and then go on with the curved fiberglass red panels (D), the diagonal bars of the roof (E), all supports for the horses mechanical motion and gear shafts (F) and eventually with the panel-bearing roof trusses (G) if the carousel has a fiberglass cap.



PICT. 3

First comes the assembling of the tie bars of the upper floor (H) (with the hooks turned towards the center of the carousel), of the respective wooden floor (I), of the inside decorative vertical panels (L), of the horizontal ceiling panels (M) and the respective light bars (N), of the outside vertical panels (O), of the covering canvas or, if present, of the fiberglass covering panels (G) by securing them with the proper hook screws and of the outside vertical hand-painted panels (P).

Next comes the assembling of the lower fixed structure (Q), of the lower floor tie bars (R)(with the hooks turned towards the center of the carousel), of the floor (S) with the respective diagonal bars, of the staircases (T), of the panels belonging to the upper rotating structure (U) and of all remaining panels (V-Z-X..), of the banisters and of all fixed and moving subjects (horses, etc..).

Please be careful about the correct assembling and fastening of the rods supporting and moving the horses, especially of the rods provided with the rotating flower baskets and check their smooth motion.

Lay out and connect all the electric lines.

Make sure that all parts of the carousel are secured with their split pins and safeties.

Connection of the control unit and first starting

The carousel must be connected to the electric network by 5 wires (3 phase wires, 1 neutral wire and 1 earth wire) having a section of 25 sqmm each. These wires feed the ride with 220 Volt and 60 Hz and must be connected to the proper terminal board of the main electric panel.

By operating the general switches, voltage is given to the controls, to the lights and to the motor. The lights, grouped in the different lines, can be checked through the automatic switches.

Once the general inspection is over, it is necessary to rotate manually the carousel in order to make sure that its rotation is loose. Now it is

Before the operation of the carousel (opening time), the ride shall rotate without passengers and its good operation must be checked.

Maintenance

VERY IMPORTANT: After the carousel has rotated for some hours, check and tighten all the bolts of the rotating center by using the proper wrench (see table referring to the screws class 8.8 - 8G).

From time to time check and adjust the backlash between pignon and crown.

Check the oil level in the reduction gear and change it after 1 year operation.

During the setting-up procedures all the pivots of the shafts must be lubricated. Tighten them locked with the proper nuts and split pins.

Lubricate all supports, gear, etc...

Lubrication frequency: A first lubrication with the proper grease must be carried out after the first 100 operating hours. During the first period we advise you to lubricate the carousel at short and frequent intervals and always before and after a long period of non-operation.

Tightening torque in Nm for screws class 8.8					
Screw thread	Tightening value	Screw thread	Tightening value	Screw thread	Tightening value
M 2	0,29	M 16	205,90	M 39	2991,00
M 3	1,08	M 18	284,30	M 42	3726,00
M 4	2,50	M 20	402,00	M 45	4658,00
M 5	4,91	M 22	539,30	M 48	5589,00
M 6	10,78	M 24	696,20	M 52	7207,00
M 8	25,49	M 27	1029,00	M 56	8973,00
M 10	48,05	M 30	1421,00	M 60	11130,00
M 12	84,33	M 33	1765,00	M 64	13386,00
M 14	132,30	M 36	2304,00	M 68	16181,00

Warnings

The owner/operator of the carousel must respect the following instructions:

important to lock the motor's brake by turning the proper screw anticlockwise (max. 2-3 turns) and to open the vent of the reduction unit.

Following the instructions mentioned below, the carousel is ready for the manual operation. Please check the right direction of rotation (anticlockwise). If the ride rotates in the wrong direction, it is necessary to invert two phase wires in the main control board.

Operation of the ride

The control board is connected by means of a key switch and is provided with a selector switch, a button "Stop", a button "Start", a timer, an emergency push button, a sound signal button and with some pilot lamps. Thanks to the selector switch it is possible to choose between the manual and the automatic working of the carousel (1= Manual operation, 2= Automatic operation). When the carousel works automatically, it is possible to adjust the duration of the ride through the timer.

By setting the selector switch on position 1 and by pressing the button Start the carousel begins to rotate and the pilot lamps of the brake and of the motor shall light up. By pressing the button Stop these pilot lamps shall switch off one by one and the carousel shall stop.

For the automatic starting it is necessary to set the selector on position 2 and to press the button Start. The carousel stops automatically and always in the same position once the fixed time is over.

The control board is provided with an emergency red (mushroom-shaped) push button that can be pressed if necessary. If pressed it causes the immediate stop of the carousel.

The public shall be warned with a sound signal of the imminent working of the carousel.

- During the assembling of the carousel all pins shall be secured with the proper split pins;
- All active and passive safety systems safeguarding the public shall work to perfection whenever the carousel begins working and during its operation;
- The max. rotation speed shall not exceed 6 revolutions per minute;
- The carousel must not be operated until all passengers are sitting on the horses in the proper and correct position which shall suit their height and no person shall halt within the carousel's fences during its operation;
- No admittance to children under the age of 5 and shorter than 1.30 m (52") and to children incapable of sitting correctly on the subjects unless they are accompanied and helped by their parents;
- No admittance to persons who are not in full possession of their physical and mental faculties;
- The carousel shall be equipped with dry chemical fire extinguishers in compliance with regulations;
- The carousel shall have signs posted at the entrance indicating the age and the physical features that are necessary for the admittance on the carousel and signs such as: "No smoking", "Do not get on and off the carousel until it has come to a full stop", "Do not lean out of the seats", "Do no stand up", "Keep out of the rotating center".

Every year the carousel shall be subjected to extraordinary overhaul and maintenance by skilled technicians. It is strictly forbidden to modify structures and safety systems unless the manufacturing firm gives its written assent.

Every modification must be justified by a certification of static fitness and of prevention given by a qualified technician.

The owner/operator shall install the carousel properly, shall inspect it, shall regularly check its state of preservation and control the proper

working of the ride before its opening to the public.

The owner/operator is considered responsible for what can result from the omission of the above mentioned instructions.

This operation manual shall always be handed to new possible owners or operators.

Technical Data

Dimensions:	d 10,5 m (34'5") x h 7,5 m (24'7") (h 10,8 m (35'5") with fiberglass cap)
Weight empty:	12500 Kg (12,3 tons)
Seating capacity:	70 seats max.
Installed motive power:	5 KW (6,7 Hp)
Lighting:	30 KW (40,3 Hp)

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BERTAZZON 3B 1.t.d.
SERNAGLIA D. B.
TREVISO - ITALY

For Acceptance

CAROUSEL RULES

- * DO NOT GET ON OR OFF THE CAROUSEL UNTIL IT COMES TO A COMPLETE STOP.
- * DO NOT LEAN OUT, STAND UP, OR CHANGE SEATS OR HORSES WHILE THE CAROUSEL IS MOVING.
- * KEEP OUT OF THE ROTATING CENTER.
- * CHILDREN UNDER 3 YEARS OLD RIDING THE SPINNER MUST BE ACCOMPANIED BY AN ADULT. SORRY, NO INFANTS.
- * CHILDREN UNDER 42" (FENCE HEIGHT) MUST BE ACCOMPANIED BY AN ADULT.
- * NO FOOD, GUM, OR DRINKS.

SAFETY INSPECTION

CHECKLIST

DAILY (Frequency)	LOCATION	MONTH	CAROUSEL (Ride/Game)						
Good / Operable = Check		Unsatisfactory = X							
DATE		SUN	MON	TUE	WED	THU	FRI	SAT	
1) Inspect all horses, spinners & gondolas for loose or missing fasteners, safety straps and stirrups.									
2) Check all mounting bolts on horses, spinners & gondolas.									
3) Check all deck screws.									
4) Check lower pins on center column, support braces & scenery.									
5) Turn key to on position and check warning bell button.									
6) Press start button (bell should sound).									
7) Press emergency stop to check brake (ride should stop in aprox. 1 1/2 revolutions).									
8) Check all lighting, replace as needed.									
9) Operate thru one complete cycle to observe for any unusual noise or conditions.									
Signing this form indicates the completion of the inspection in the manner outlined by the ride manufacturer and company.									

CAROUSEL PROCEDURES

GENERAL INFORMATION

Each horse is designed to accomodate one rider; gondola seats are designed to accomodate two adults or three children; and spinners are designed to accomodate either four adults or four children.

A normal ride cycle is three minutes.

RESTRICTIONS

Children under three may not ride the spinner unless they are accompanied by a responsible adult.

No smoking, or food or beverage is allowed on the carousel.

OPENING PROCEDURES

Complete opening inspection or make sure that it has been completed.

Check to see that the ride and ride area are clean.

Test run the carousel prior to opening.

OPERATING PROCEDURES

Everyone MUST have a ticket. (Exception: An adult may accompany a small child free of charge.) Greet each guest with a SMILE and THANK YOU!!

Assist all small children on horses and secure them with the safety strap. (Instruct adults accompanying small children to stand on the INSIDE of the outside row of horses.) Offer assistance to other guests as needed.

If the spinner is chosen, assist guests on and secure small children with a safety belt and secure the gate or safety chain.

Make sure the entrance and exit gates or safety chains are closed.

Walk around the entire ride and make sure everyone is seated properly.

If you are not operating the controls give the "go ahead" signal to the operator.

If you are operating the ride go to the control panel and ring the warning bell. Make a visual check to make sure the ride area is clear and start the ride.

While the carousel is in operation your attention should be focused on the ride and guests to make sure no one is changing seats or horses, walking around, etc.

At the end of the ride cycle, as the ride is slowing down, inform guests in the spinners to stop spinning.

When the ride has stopped, open the exit and assist guests from the spinners, horses, etc. Remember to SMILE and say THANK YOU!!

After the last guest has exited, close the exit and begin the loading process over again.

CLOSING PROCEDURES

Turn off the control panel and secure the key.

Sweep and dust mop the entire ride. Wet mop as needed.

Clean chrome.

Dust as needed.

Clean all horses, spinners, and gondolas as needed.

Sweep and clean the area around the carousel.

(Once a week the entire ride should be thoroughly cleaned and wet mopped.)

Turn off the carousel lights.

EMERGENCY PROCEDURES

If an emergency should arise such as a mechanical failure, a guest falling, someone entering the ride area while the carousel is in operation, etc., the carousel can be brought to a safe stop by pushing the RED emergency stop button on the control panel.