

MFG: CATCO, INC.
NAME: WILLIE THE WHALE
Type: Kiddie

Willie the Whale

CATCO, INC.

Designers & Builders of Amusement Rides

8615 Nundy Avenue
Gibsonton, Florida 33534

Diane Johnson
Exclusive Sales for CATCO, Inc.
1015 East Brandon Blvd.

Winter 813-685-2569
Summer 910-579-2011

Willie the Whale

Trailer Specifications

1. All Electric Brake
2. Tandem Axle
3. Ball Hitch 2 5/16" / Pindle Hook / Fifth Wheel Hook-Up
4. 24' Length, 12'6" High, 8' Wide
5. All D.O.T. Lighting
6. Leveling cranker on 4 corners
7. Designed to pull doubles

Willie the Whale

Specifications

1. Theme Painted Figures
2. Theme Painted Front
3. All Aluminum Fencing
4. All Aluminum Platforms
5. All Electric/National Code Wiring
6. Trailer to D.O.T. Specifications

Serial # _____ Year _____

Capacity _____ R.P.M. _____

Willie the Whale

Electric Supply

1. 220 Single Phase
2. 30 amp Main/W/Brand Circuit Breakers
3. 100' Type So Lead Wire
4. Invertal Type Control
5. Auto Timer
6. National Code Wiring

Set Up Time

1. 2 Men Approximately 1 Hour

Willie the Whale

Set Up Procedure

Space Required 35' Dim. 14' High

1. Level Trailer using Proper Blocking.
2. Level Floor Runners using Proper Blocking.
3. Lower Platform.
4. Lower Track and Pin Down.
5. Set Tubs to Outside of Platform and Remove Racking.
6. Install Sweeps. Make Secure Key Pins and use a Light Grease on Pins.
7. When Installing the Last Sweep, Raise up Height to Install the Last Pin.
8. Install Tubs on Sweep. Make sure to Tighten Main Bolt using a Lock Washer.
9. Install All Fence/Ramps/Light Poles/Gates.
10. Install Bally Cloths.
11. Hook up Electric. Make sure that All Switches are Off.
12. Re-Check all of the Ride.
13. Make sure that All Racking is Clear.
14. Turn Ride On and Check.

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Willie the Whale

Daily Check List of Ride

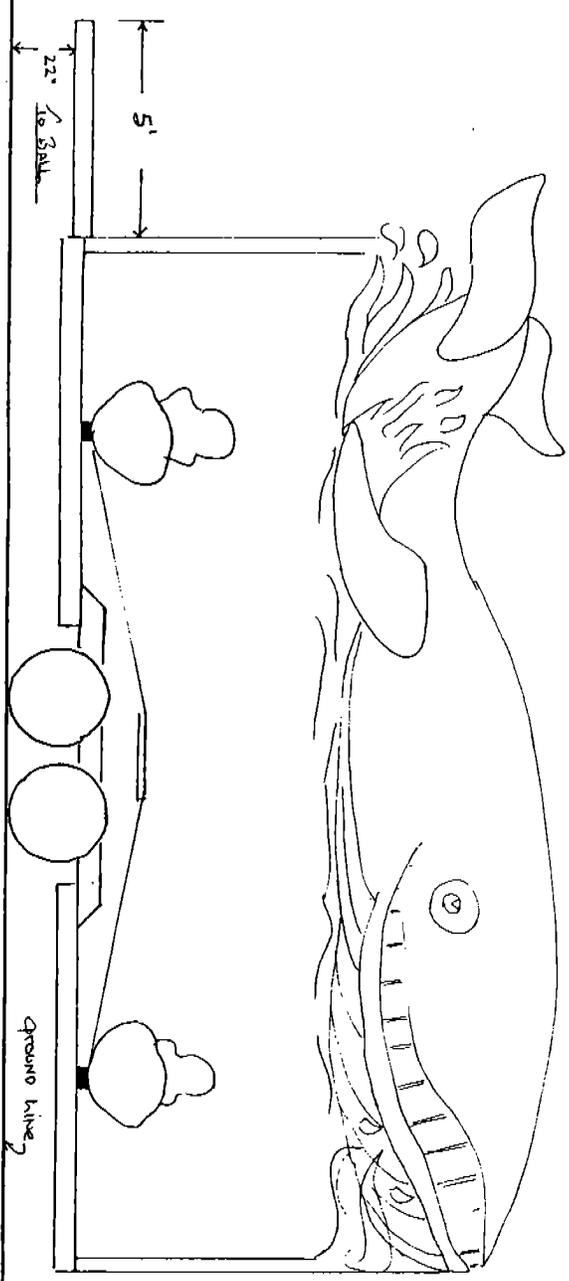
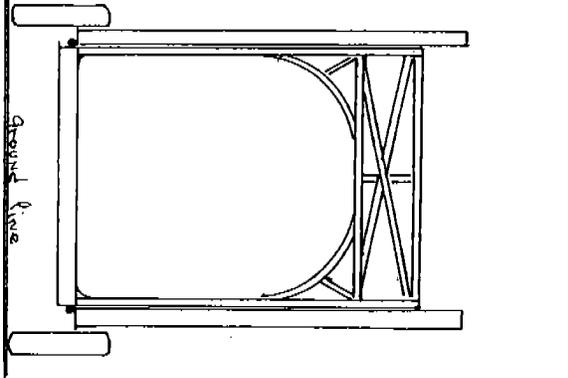
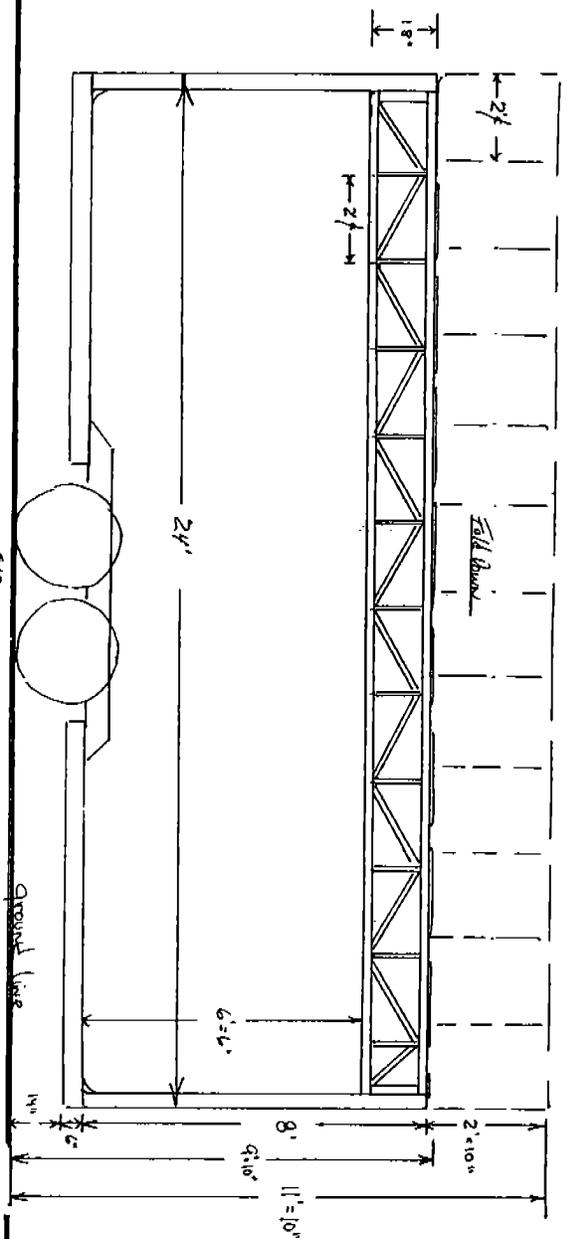
1. Check All Pins/Nuts/Bolts and Safety Keys
2. Check All Safety Straps.
3. Check All Safety Signs are in order.
4. Check All Blocking.
5. Check All Track Tie Downs.
6. Check All Electric COntrols.
7. Turn Ride on and Run.
8. Check Speed.
9. Check that All Moving Parts are Working Smoothly.
10. Check All Wheels for Wear and that All Bolts & Nuts are Tight.
11. Check All Lighting.

Willie the Whale

Operations

1. No Smoking
No Carry on Items
No Bare Feet or Flip Flops
No Food or Drink
2. Handicapped Children under Special Consideration
3. No Adults
4. All Warning Signs visible to Patrons

I will be the sheets as Tommy Karpner



Side View

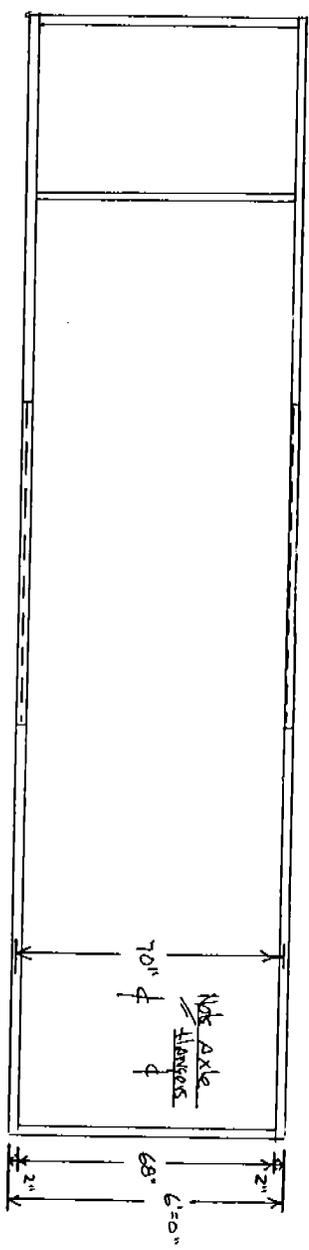
MEMORANDUM LIST

- 1 = 21' x 4" x 24' x 1 1/4"
- 2 = 21' x 4" x 20' x 1 1/4"
- 3 = 12' x 2" x 24' x 1 1/4"
- 4 = 12' x 2" x 24' x 1 1/4"
- 5 = 24' x 3" x 24' x 1 1/4"
- 6 = 24' x 3" x 24' x 1 1/4"
- 7 = 24' x 3" x 24' x 1 1/4"
- 8 = 24' x 3" x 24' x 1 1/4"
- 9 = 24' x 3" x 24' x 1 1/4"
- 10 = 24' x 3" x 24' x 1 1/4"
- 11 = 24' x 3" x 24' x 1 1/4"
- 12 = 24' x 3" x 24' x 1 1/4"
- 13 = 24' x 3" x 24' x 1 1/4"
- 14 = 24' x 3" x 24' x 1 1/4"
- 15 = 24' x 3" x 24' x 1 1/4"
- 16 = 24' x 3" x 24' x 1 1/4"
- 17 = 24' x 3" x 24' x 1 1/4"
- 18 = 24' x 3" x 24' x 1 1/4"
- 19 = 24' x 3" x 24' x 1 1/4"
- 20 = 24' x 3" x 24' x 1 1/4"

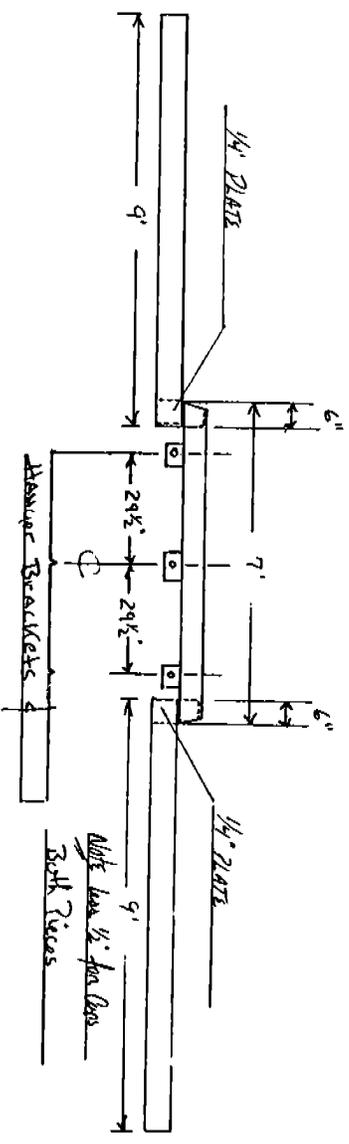
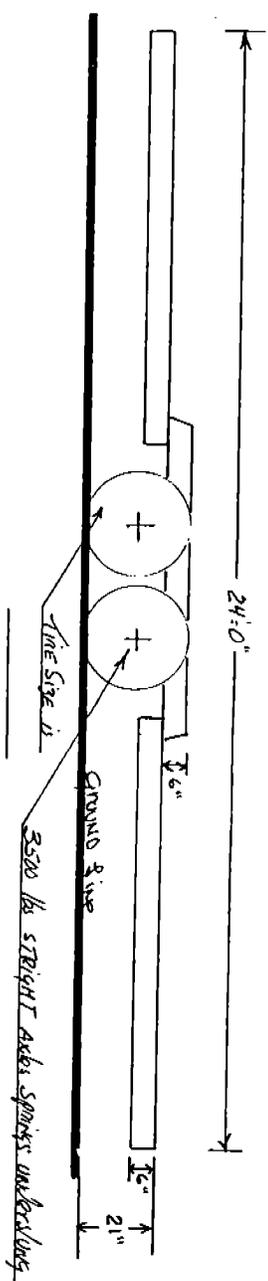
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Three Willie the Whale - CARCO INC.
 For S. CARCO: CARCO INC.
 K.O. # 2-7

Trailer frame layout CARCO, P. 05



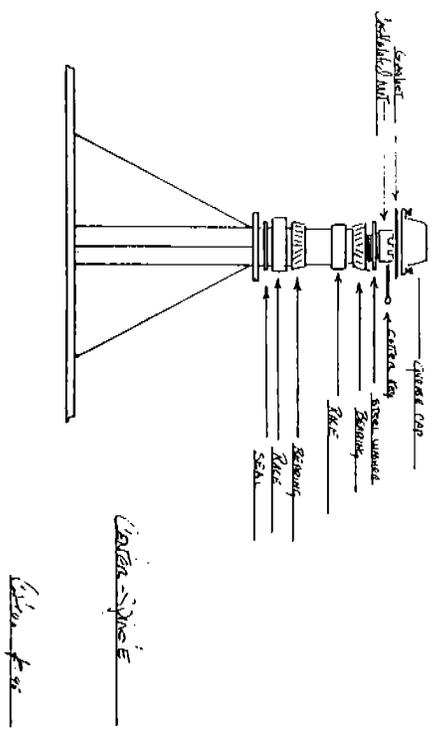
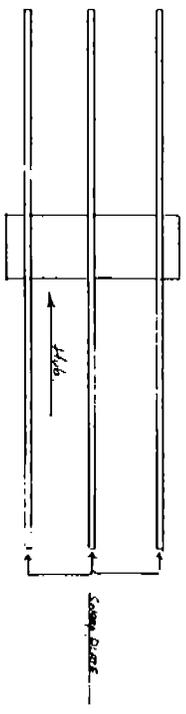
Main Trailer Frame is 2" x 6" x 1/4" wall
 Red Bull Anger Subways



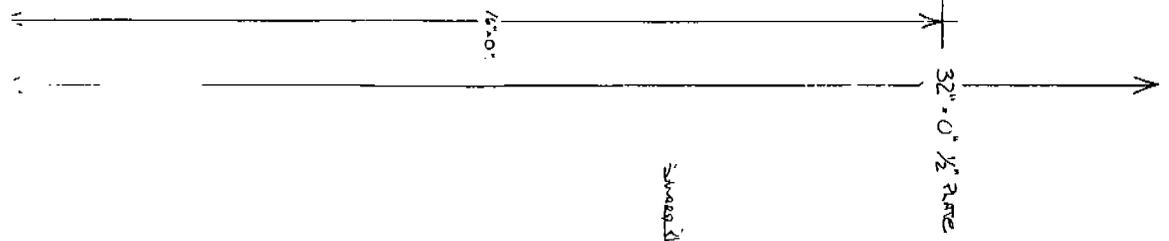
D.B. 4

1/4" x 3/4" *

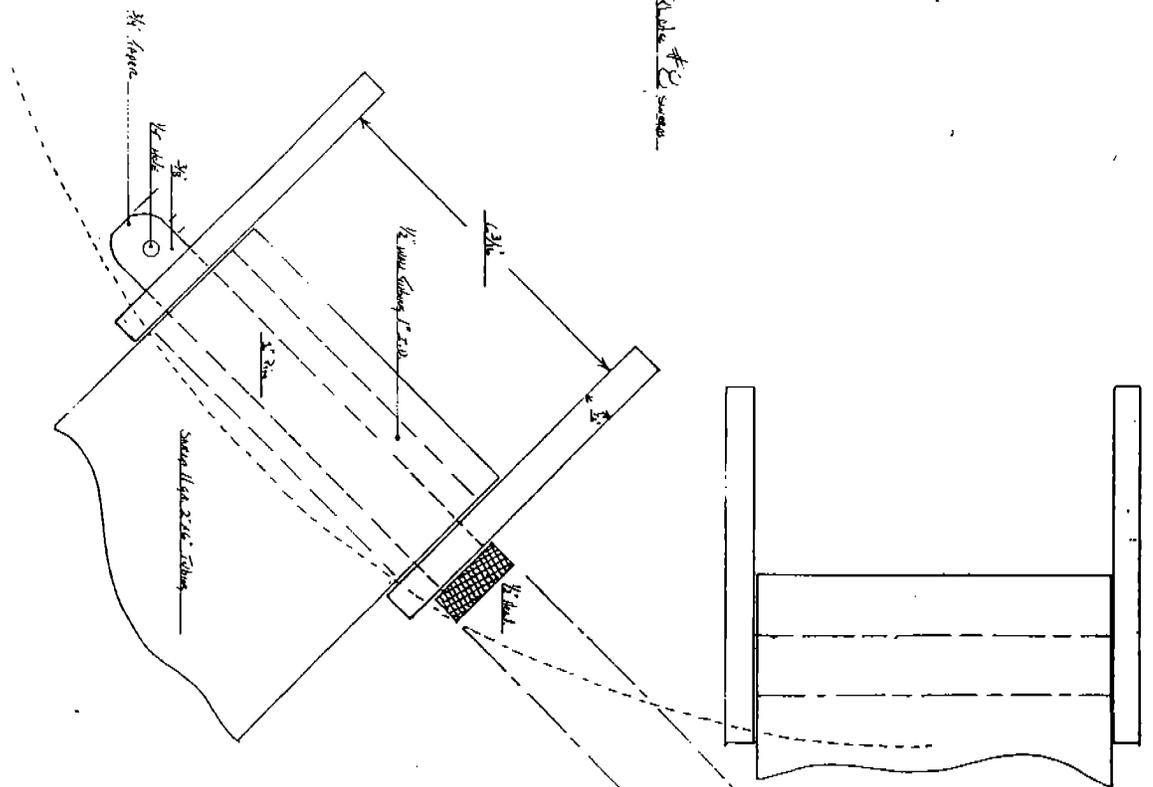
Key on or for Center Axle



Center



Support Structure for Spindle



Support

Note * wheel 1,000 lbs. load rate

