



Venture
Ride Mfg., Inc.

JERRY L. BARBER, President
WAYNE P. COMSTOCK, Vice-Pres.

May, 1987

MFG: VENTURE RIDE MFG., INC.
NAME: TURN PIKE
TYPE: KIDDIE

Dear TURNTIKE Owner:

Please add the following information to your TURNTIKE manual. All of your operators and maintenance personnel should be intimately familiar with this information.

The information supplied consists of the following:

- Serial Number and Ten Year Overhaul
- Special Safety Information
- Special Cautions, Personal Conduct, Avoiding Law Suits
- OABA Safety Suggestions
- ASTM Owner/Operator Responsibility: Operation
Maintenance
Inspection
- Inspector Guidelines
- Guidelines for Operator Selection and Instruction
- Operational Load Testing
- Associations
- TURNTIKE Safety Bulletins

Please give us a call if you have questions about any of the attached information.

Wishing you a safe and successful season!

Jerry L. Barber
President

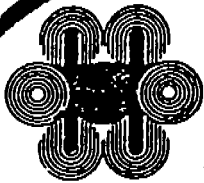
SPECIAL SAFETY INFORMATION: TURNTIKE

Make certain that no one stands up while the ride is operating.

Make certain that the aluminum steering wheels are replaced by soft urethane wheels.

Make certain that the downhill resistor brake is operational and properly adjusted so that the cars don't come too fast down the hill. Cars should not increase their speed more than 10% - 15% when coming down the hill.

Caution decals should be on the outside of both wings warning that, when raising or lowering the wings, no one should stand under the wings.



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S A F E T Y B U L L E T I N

TO: All TURN TIKE Owners

DATE: March 20, 1985

Check to make sure that the braking resistor which controls the down-hill speed of the TURN TIKE cars is operating and properly adjusted.

Do not operate your TURN TIKE ride any faster down-hill than the ride operates on level portions (250' per minute).

Sincerely,

Jerry L. Barber
President

JLB/md



Venture
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JERRY L. BARBER, President

3/28/77

S A F E T Y B U L L E T I N

Dear Customer:

We have just developed a urethane steering wheel for our TurnTike cars. These wheels are offered as a replacement for existing steering wheels for added safety as they are flexible and soft.

These are the same size and bolt on the same as existing equipment. Cost per wheel is \$11.66.

We recommend these steering wheels as an added safety measure for these cars.

VENTURE RIDE MFG., INC.



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3/28/77

JERRY L. BARBER, President

S A F E T Y B U L L E T I N

Dear Customer:

We have just certified an anti-roll back bearing for your TurnTike ride.

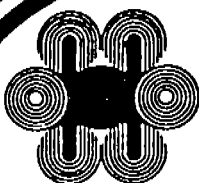
These bearings are designed to replace the ones currently in the drive wheel of your cars.

The purpose of the anti-roll back device is to prevent a car from rolling down hill in the event of a power outage or chain breakage.

The cost of these replacement bearings is \$18.74 or \$93.70 for your five cars.

We recommend these bearings be installed in your cars for the added safety they give.

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JERRY L. BARBER, President

May 3, 1976

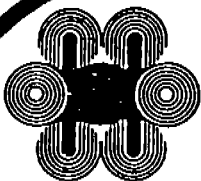
ATTN: TurnTike Owner

Foreign material (dirt, water, etc.) in a hydraulic reservoir can cause damage to the hydraulic pump, control valve and cylinders.

To avoid this damage, it is recommended that the reservoir be drained, cleaned and filled to level with clean hydraulic oil or SAE 10W Non Detergent motor oil at the beginning of every operating season and the filter be cleaned or replaced every sixty (60) days.

A plugged hydraulic line or restricter could result in structural damage to the wings or trailer frame.

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JERRY L. BARBER, President

SAFETY BULLETIN

June 23, 1976

Dear Customer:

Enclosed are two decals for your TurnTike.
Put one in the center of each wing, on the
outside, when wing is folded up.

It is necessary for you to do this as soon
as possible due to safety requirements.

Thank you for your cooperation in this matter.

Sincerely,

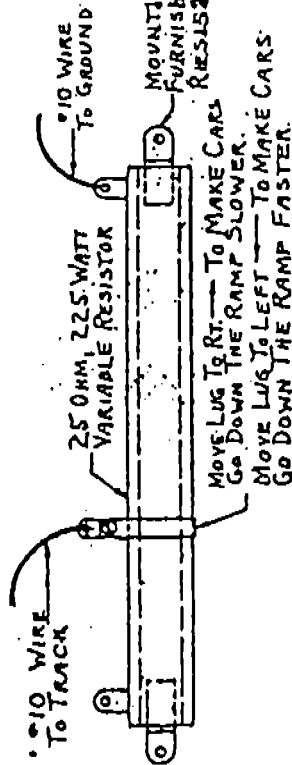
VENTURE RIDE MFG., INC.

Jerry L. Barber, Pres.

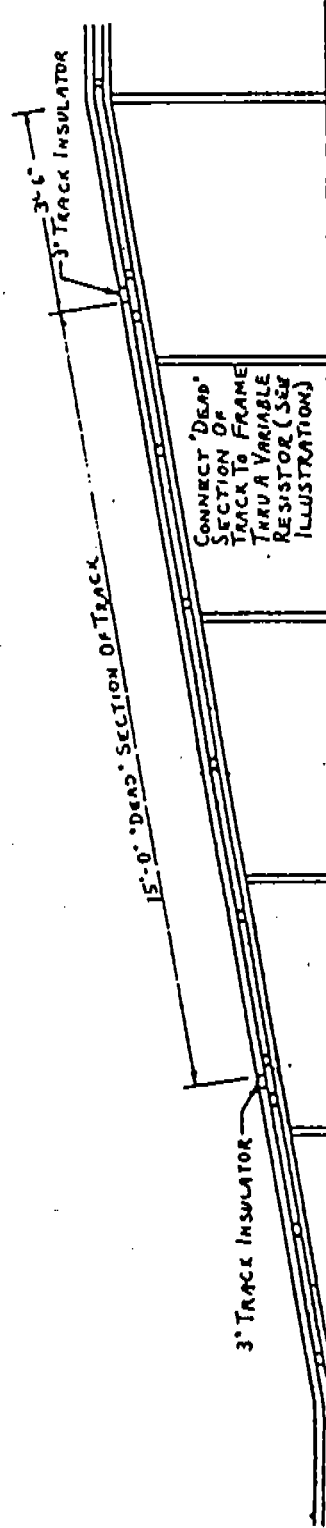
ATTENTION TURN-TIKE OWNERS

TO GET BETTER CONTROL OVER THE TURN-TIKE CARS GOING DOWN THE RAMP, WE RECOMMEND.

- 1) INCREASING THE LENGTH OF THE "DEAD" SECTION OF TRACK TO 15' FT.
- 2) CONNECTING THE "DEAD" SECTION OF TRACK TO THE TRAILER FRAME OR TRACK SUPPORT POST THRU A VARIABLE RESISTOR



RESISTOR ILLUSTRATION



VENTURE RIDE MFG. GREER, S.C.			
DRAWN	DATE	SCALE	REQ'D PART NUMBER
BHW	3-24-76		VRM-403