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TYPE: KINGEE

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U.S. CONSUMER PRODUCT SAFETY COMMISSION WASHINGTON, D.C. 20207

. 2 8 MAY 1985

IMPORTANT SAFETY NOTICE CONCERNING CONVERTED FERRIS WHEELS

Dear Ferris Wheel Ride Owner:

The U.S. Consumer Product Safety Commission is a federal regulatory agency established pursuant to the Consumer Product Safety Act, to protect the public against unreasonable risks of injury associated with consumer products.

As you may be aware, an accident recently occured involving a ferris wheel originally manufactured by Eli Bridge Company as a permanent ride and modified by Ferris Wheel, Inc., Mercedes, Texas for use as a mobile ride. In modifying this ride, the space between the pulley system and the cars on the ride was apparently reduced.

The accident involved a five year old girl who, while seated during the ride, was apparently able to place her foot in the cable/pulley drive system of the ferris wheel. In doing so, her foot became entrapped by the cable and she was pulled from her seat into the cable/pulley system, causing serious bodily and internal injuries.

In discussing the problem with a number of State amusement ride inspectors and the Commission's own technical staff, we believe the problem may be eliminated by installation of a guard or shield which would prevent access to the cable drive system by riders' arms or legs. In addition it has also been brought to our attention that a number of these rides as well as other ferris wheels may not contain a hair guard. The hair guard should be installed so as to prevent entrapment of a rider's hair in the rides pulley system.

Your name has been provided to us by Ferris Wheel, Inc. as being an owner of a ferris wheel that has been converted. We are providing this information to you so that adequate actions can be undertaken if they haven't already to prevent future injuries.

Attached to this letter are a series of drawings depicting the ferris wheel in question and detailing the type of guard which may be appropriate to correct the entanglement hazard. These drawings can be used to assist you in your development and installation of a guard or shield. Also attached is a form which should be completed and returned to me in the self-addressed stamped envelope stating what action you intend to take.

This form should be returned within 14 days from your receipt of this letter. We urge you to take the appropriate corrective action measures immediately and not use your converted ferris wheel until a guard or shield is installed.

You should be aware that Commission field office investigators may be following up with you to ensure appropriae corrective action measures are undertaken. We will also be forwarding copies of this letter to the appropriate state amusement ride inspectors.

If you have any questions or care to discuss our recommendation further, please feel free to contact me on 301-492-6608.

We appreciate your assistance on behalf of consmer safety.

Sincerely,

Marc J. Schoem

Compliance Officer
Division of Corrective Actions
Directorate for Compliance and

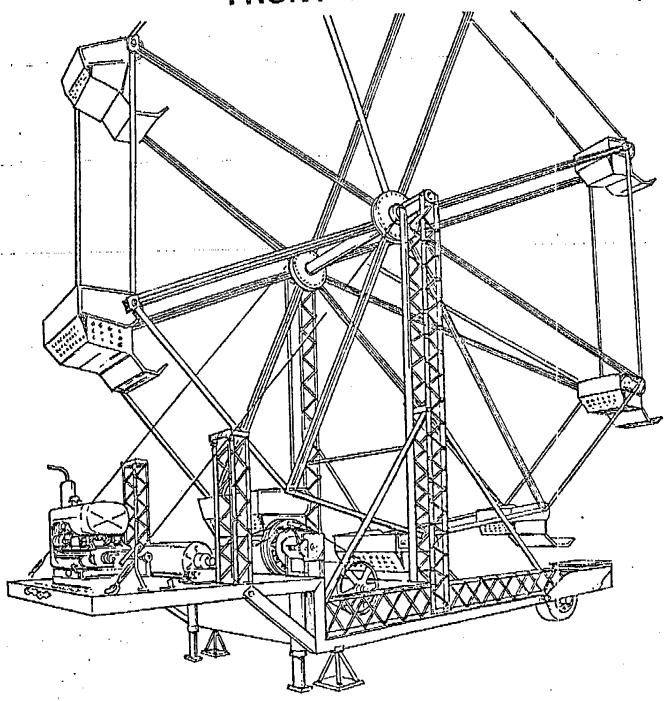
Administrative Litigation

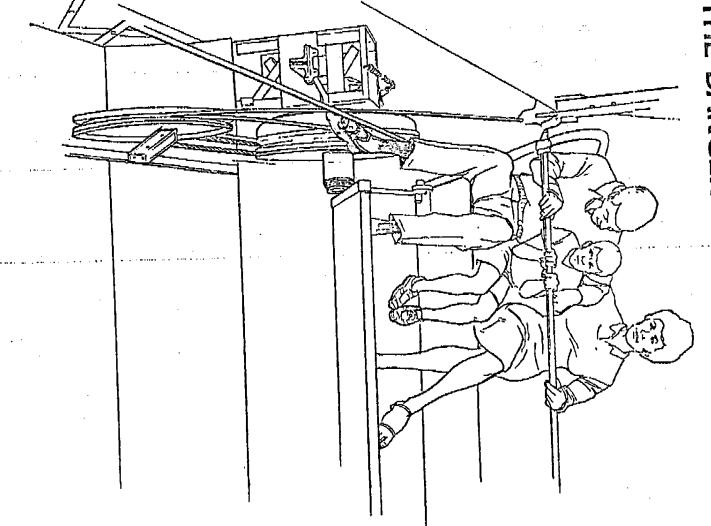
Enclosures

cc: CPSC Regional Offices

State Amusement Ride Inspectors

CONVERTED MOBILE FERRIS WHEEL FRONT VIEW



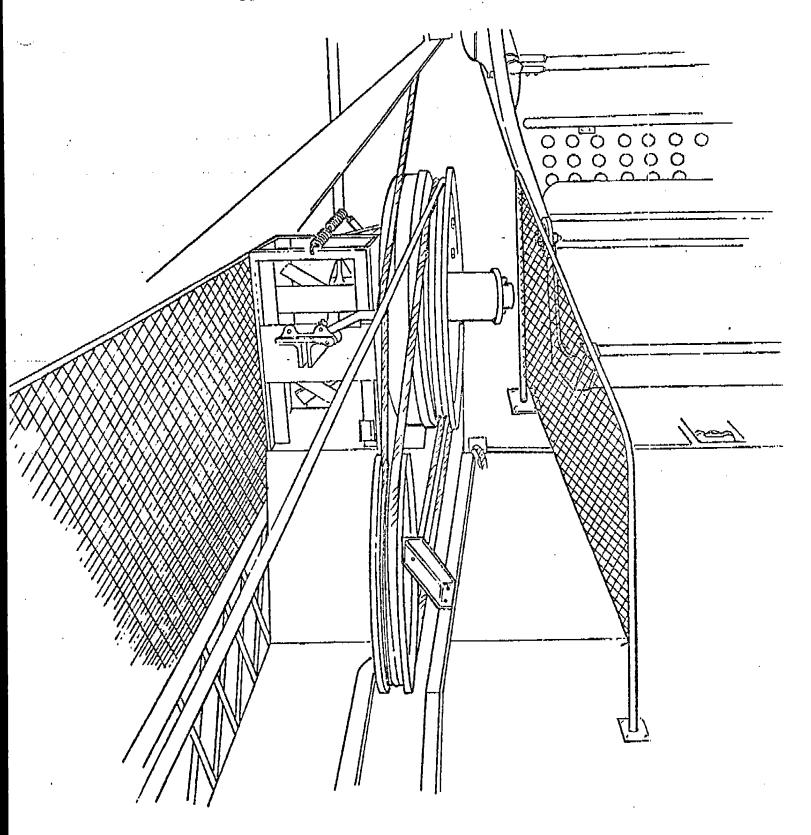


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SAMPLE OF GUARD OR SHIELD THAT MAY BE APPROPRIATE



01/03 '00 02:04

RETURN THIS FORM IN THE ATTACHED SELF ADDRESSED STAMPED ENVELOPE WITHIN 14 DAYS FROM RECEIPT OF YOUR LETTER

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01/03 '00 02:05





U.S. CONSUMER PRODUCT SAFETY COMMISSION WASHINGTON, D.C. 20207

1 2 AUG 1985

IMPORTANT SAFETY NOTICE

Dear State Amusement Ride Inspector

I have enclosed a copy of a letter sent to identified owners of ferris wheels originally manufactured by Eli Bridge Company as a permanent ride and modified by Ferris Wheel, Inc. of Mercedes, Texas for use as a mobile ride. In modifying the ride, the space between the pulley system and the seats were reduced which could allow and occupant of the seat to place their hands or feet in the pulley system.

Owners that could be identified by Ferris Wheel, Inc. (which no longer manufactures rides) are contained on a list which is also attached. In our letter, we encouraged each ride owner to install a guard or shield to prevent rider's feet from being caught in the pulley system. We also encouraged each owner to ensure that hair guards were installed on their wheels.

On the attached list which shows each owner's name and address, we have noted if a response has been received from them, and what, if any action they have taken in response to our request.

This information must not be released to the public. Please be sure to read the summary-cover sheet which contains information on public disclosure of this information.

If you have any questions concerning the attached letter, please feel free to contact me on 301-492-6608.

> Marc J. Schoem, Compliance Officer Division of Corrective Actions Directorate for Compliance and

Administrative Litigation

Enclosures

Volume 5 . Aumber 2

Directorate for Compliance and Administrative Litigation

PRIMG 1985

SHOUTH OF CHRISSION/STATE INVESTIGATIONS

from the date of your request, unless the Comission finds the public bealth and safety requires a leaser arrange for the Commission to follow the procedures of Section 6(%). This will take a minimum of 30 days contained in this builetin available to the public, contact Marc J. Schoem on (301) 492-6600 so that he can public. It is to be used by appropriate amosement ride officials only. If you vish to make the information or private labelera of the rides listed, it is a violation of federal law to disclose this information to the this bulletin is provided may disclose it to the public until the Cosmission has complied with the applicable requirements of Section 6(b). Since the Cosmission has not provided Section 6(b) notice to the manufacturers APPROPRIATE FINES FOR COMMENT IN ACCORDANCE WITH SECTION 6(b) OF THE CONSUMER PRODUCT SAFEST ACT (15 U.S.C. federal, state and local agencies. In accordance with that section, no agency to which the information in Product Safety Act (15 U.S.C. 2018 (e)), however, authorizes the Commission to share this information with 2055(b)) AND MUST YOU BE RELEASED TO THE PUBLIC INDER ANY CIRCUNSTANCES. Section 29(e) of the Consumer mation. Flease more that the entire mulletin comtains informated on seecific rides in a vai that allows the Public to idexitiff the manufacturers or private labelers. The information has not been provided to the Attoched is a summary of Consumer Product Suicty Comminsion and atute investigations of various amusement This bulletim is being sent to you as a result of the interest you expressed in receiving such infor-

beautit of knowing of any problems identified by other states or Commission staff. action. We are only providing this information so that states with inspectional programs will have the actions should be taken against those identified rides entoxing otates where the authority exists to take such rides and/or owner/operator/manufacturer names in this bulletin, we do not intend to imply that enforcement product hazard. If such a determination was made by the staff, it will be noted. Further, by listing these conducting impections of similar rides in your state. Encause a ride in listed in the bulletin, it does not mean that the Commission staff believes that the ride contains a defect which could create a substantial have been noted. These reports are princelly being forwarded to you for your information and assistance when reported failure. If corrections were made to a ride as a result of a state or CPSC recommendation, these respect to specific defects and/or changes made by the ride operator/owner or manufacturer, as a result of a police reports, newspaper accounts and third party information when the victim or ride operator/owner cannot and state consumer protection agencies throughout the United States. Hany times these reports are based on Accident investigations included with this bulletim are those reported by the Commission's field offices Information reported by these investigations may therefore be unverified with

of the Commission will be forwarded to the states involved. modified to exclude amusement rides that are nermanently fixed to a site. Therefore, CPSC no longer can investigate incidents involving fixed site amusement rides. Any information concerning such incidents which comes to the attention Due to an amendment in the Consumer Product Safety Act, the definition of the term "consumer product" has been

Actions, Consumer Product Safety Commission, or in cases where individual states recommend certain actions be taken by the ride owner/operator/manufacturer, the appropriate Amanem Ride Enforcement Officials. Information on any of the investigations, picase contact wither Hore .L. Schwam of the Division of Corrective If there are any questions concerning the rides listed in the attached bulletin or if you wish additional ptate official fisted in the Directory for



RESTRICTED

U.S. CONSUMER PRODUCT SAFETY COMMISSION WASHINGTON, D.C. 20207

28 MAY 1985

IMPORTANT SAFETY NOTICE CONCERNING CONVERTED FERRIS WHEELS

Dear Ferris Wheel Ride Owner:

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Sincerely,

Marc J. Schoem

Compliance Officer

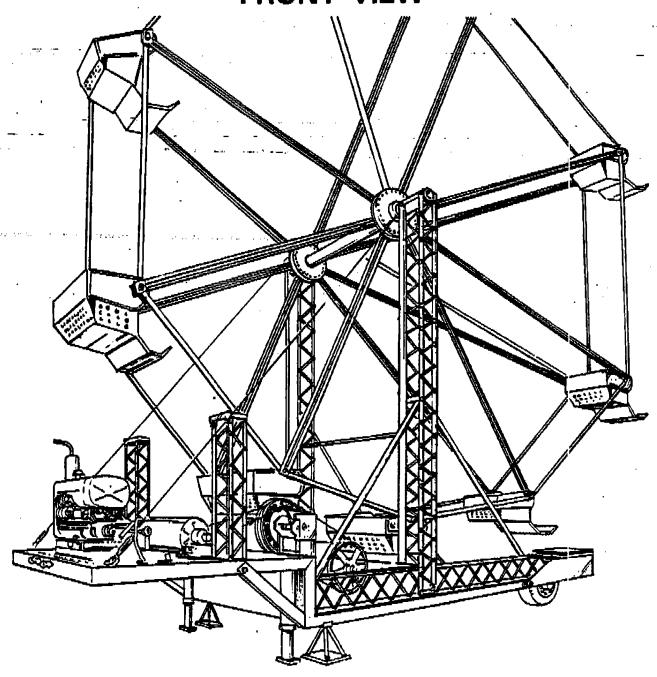
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Directorate for Compliance and
Administrative Litigation

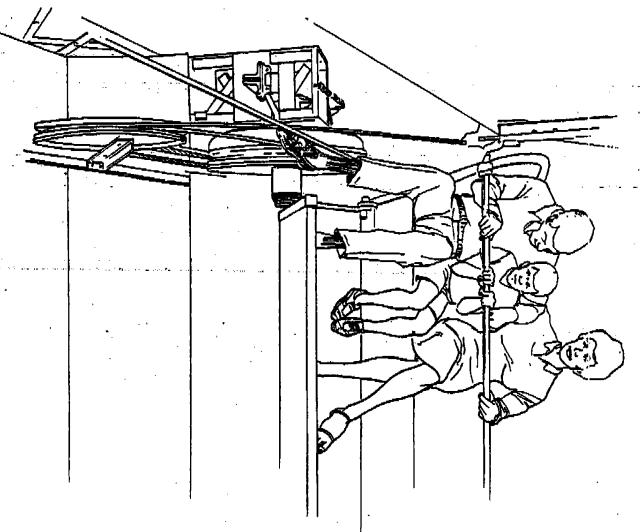
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cc: CPSC Regional Offices

State Amusement Ride Inspectors

CONVERTED MOBILE FERRIS WHEEL FRONT VIEW

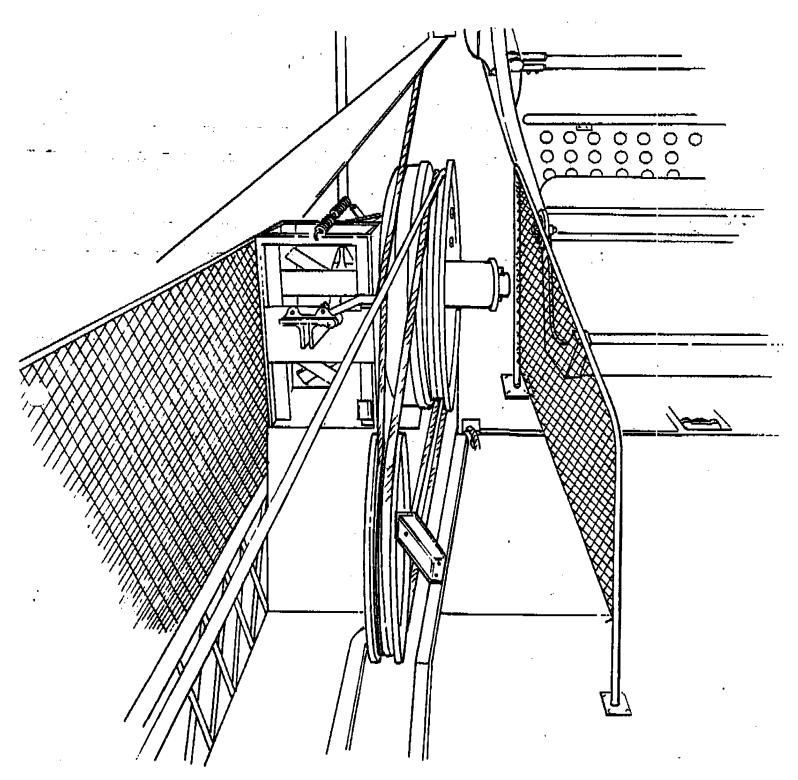




THE DANGER-OPEN PULLEY ASSEMBLY

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SAMPLE OF GUARD OR SHIELD THAT MAY BE APPROPRIATE



RETURN THIS FORM IN THE ATTACHED SELF ADDRESSED STAMPED ENVELOPE WITHIN 14 DAYS FROM RECEIPT OF YOUR LETTER

1. Do you still own the converted ferris wheel ride? If so, print name address and telephone number.	your
2. If you no longer own the converted ferris wheel please provide following information.	the
Ride Destroyed - Year and Date	
Ride Sold to (include date ride sold, name, address & telephone	po.)
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3. If correction has been previously made, describe what actions here taken to prevent entanglement in ferris wheel and indicate datwhich corrections were previously made.	ao a
. If corrections have not been previously made, do you intend to corrections in accordance with our recommendations to prevent intanglement?	make
. Describe corrections to be made.	

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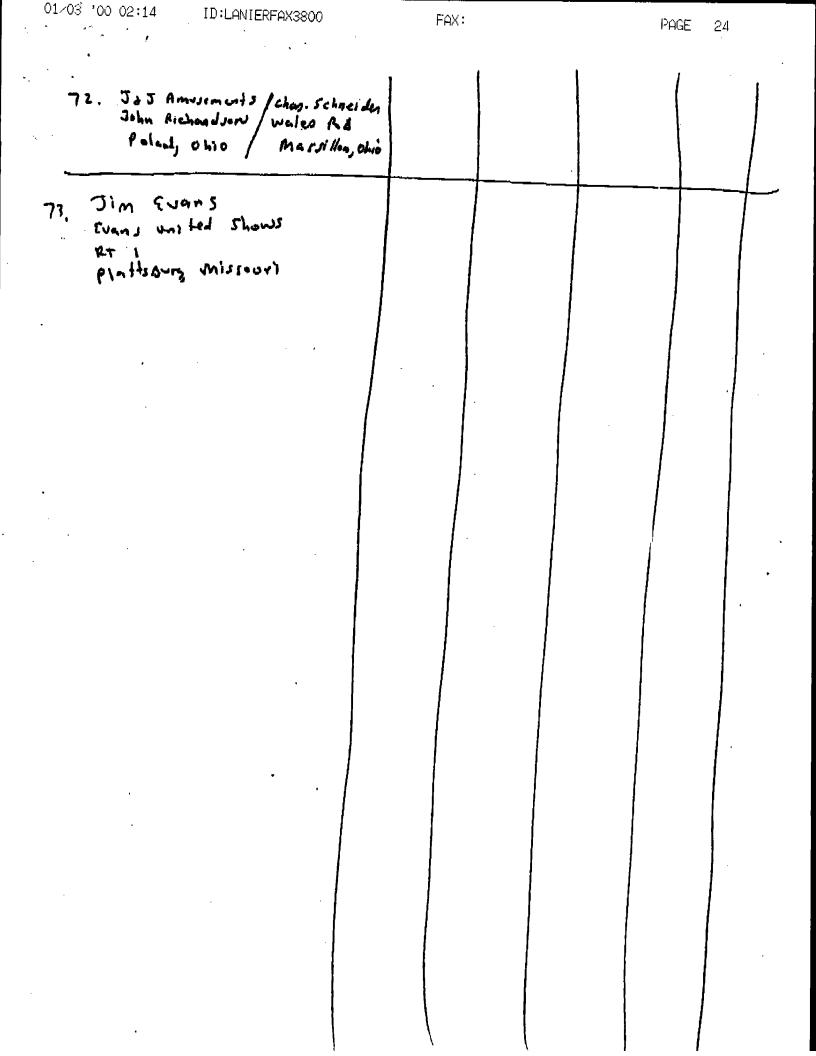
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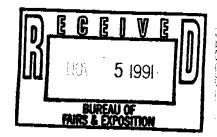
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TRAILER MOUNTED \$5 FERRIS WHEEL

- Tower hinge pins and pipes should be checked for cracks whenever the ride is set up. Oil hinge pin monthly.
- 2. Hydraulic cylinder pins and mountings should be checked yearly.
- 3. Check hydraulic hoses for wear and fittings for leaks whenever the ride is setup.
- Check outriggers and leveling jacks for stability daily.
- Check sweep hinge bolts and plates when set up for wear. Replace any that are worn or bent. Oil monthly.
- Check sweeps and spreaders for cracks or bends whenever set up.
- Check rim-iron ends and center hinges for cracks, where they pivot on the journal bolts, each time the ride is set up.
- All rim pins must be installed, from the inside out, with safety clips, in the rim-iron center hinge.
- All cross-cables must be installed and in good condition.
- 10. All guy cables must be in good condition.
- 11. The drive cable should be free from loose wires and excessive dirt.
- 12. Lubricate the cable weekly with pine tar, or a cable conditioner recommended by Eli Bridge.
- 13. Check idler wheel and bull-gear for excessive wear weekly.
- 14. Brakes should be adjusted as needed for total control of the ride.
- 15. Bent sweeps can be straightened but avoid heating if possible.
- 16. Tighten journal bolts after the ride is set up. Loosen before tearing down. Use only lock nuts.
- 17. All seats must have seat safety clips installed before operating the ride.

From WMI

- 18. Lubricate bull-gear, idler, and main axle bearings weekly.
- 19. Change hydraulic oil and filter yearly.
- 20. Check that a solid shaft has been inserted, and welded on each end, into the center of the hollow main axle. (The early wheels did not have this shaft installed.)
- 21. Check journal bolts for cracks and wear each month. Do not use a journal bolt that is questionable.
- 22. Replace journal bolts every three years.
- 23. Clean and lubricate journal bolt ends before installing seats.
- 24. Operate the ride in accordance with Eli Bridge Co. operating recommendations.

Eli Bridge Company has an excellent book on the operation and maintenance of their wheels and it is an excellent idea to obtain one of these.

From WMJ



FERRIS WHEEL #5 INSPECTION LIST

Very little of the original Ferris Wheel is changed in a major way. The new parts are totally different from the original. The towers are rectangular tubing. The rim-irons are cut and hinged. The sweeps are hinged at the axle. Hydraulic drive instead of clutch and V-belts. The operation and maintenance are the same as the original except for a few differences listed below.

- 1. Tower hinge pins and pipes should be checked whenever the ride is set up. Oil hinge pin monthly.
- 2. Hydraulic cylinder pins and mountings should be checked yearly.
- 3. Check hydraulic hoses for wear and fittings for leaks whenever the ride is set up.
- 4. Check outriggers and leveling jacks for stability daily.
- 5. Check sweep hinge bolts yearly for wear. Replace any that are worn or bent.
- 6. Check main sweep for cracks or bends whenever set up.
- 7. Check rim-iron ends for cracks, where they hinge on the journal bolts, each time the ride is set up.
- 8. All pins must be installed in the rim-iron hinge, with safety clips.
- 9. All cross-cables must be installed and in good condition.
- 10. All guy cables must be in good condition.
- 11. The drive cable should be free form loose wires and excessive dirt.
- 12. Lubricate the cable weekly with pine tar, or a cable conditioner recommended by Eli Bridge.
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- 16. Journal bolts should be tightened after the ride is set up. Loosen before tearing down. Use only lock nuts.
- 17. All seats must have seat safety clips installed before operating the ride.
- 18. Lubricate bullgear, idler, and main axle bearings weekly.
- 19. Check hydraulic hoses and fittings for wear or leaks weekly.
- 20. Grease main axle bearings monthly. (one shot of grease is plenty)
- 21. Change hydraulic oil and filter yearly.
- 22. Check that a solid shaft has been inserted, and welded on each end, into the center of the hollow main axle. (The early wheels did not have this shaft installed.)
- 23. Operate the ride in accordance with WMI Industries and Eli Bridge Co. operating recommendations

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